

#### SCOPE OF ACCREDITATION

#### **Heat Treating**

Darby Metal Treating, Inc. 892 Wakefield Plainwell, MI 49080

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

### AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Beryllium/Copper- Customer Specs

Brazing - AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Stainless Steels, Austenitic - Industry Specs - Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

Stainless Steels, Martensitic - Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Martensitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec - Other - Steels

Stress Relieve – Customer Specs

Stress Relieve – Industry Specs – Check any applicable boxes

Titanium Alloys – Industry Specs – Check any applicable boxes

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

## AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on'after 31 May 2020)

U00 None

### AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits

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### on/after 10 July 2016)

Vacuum Brazing – Industry Specs – Check any applicable boxes Industry Spec – Other

# AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)

Hardness – Rockwell – Check any applicable boxes

# AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)

Pyrometry – Industry Specs – Check any applicable boxes AMS2750

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